

# PRODUCT SPECIFICATION

PAT-44DSV

PS-PA-0001 Rev 05

## Description

Patissier Artisan 44% Dark Service Chocolate (Chips / Batons)

## Composition

Sugar, Cocoa Mass, Cocoa Butter, Dextrose, Emulsifier: Sunflower Lecithin (E322), Natural Vanilla Flavour

## Special Labelling

May contain traces of Milk, Soy, Tree nuts & Wheat (containing gluten).

## Allergen Information

None

## Form & Packaging


Chips, (2.5kg x 6 packs) in stand up pouch with corrugated carton box  
 Chips, 5kg in corrugated carton box with inner polyethylene liner  
 Batons, (1.6kg x 12 boxes) in corrugated carton box

## Shelf Life & Storage Condition

24 months from manufacturing date.  
 Temperature 15-20°C/59 – 68 °F. Relative humidity 70% max.  
 Protected from air and light; keep in an odourless environment.

## Application

For Inclusion and Decoration

Fluidity	Fat Content	Moisture Content
	27 ± 2 %	1% max

Microbiological Information	Specification Limit
Total Plate Count	5,000 cfu/g max.
Yeast	50 cfu/g max.
Mould	50 cfu/g max.
<i>Enterobacteriaceae</i>	< 5 cfu/g
<i>E.coli/Coliform</i>	< 5 cfu/g
<i>Staphylococcus aureus</i>	< 5 cfu/g
<i>Salmonella</i>	Negative/250g

End Product Specifications Compliance to Food Regulations (Singapore)

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## NUTRITIONAL INFORMATION (calculated)

Per 100g

Typical		Units	Lipids		Units
Energy	531	kcal	Fatty acids, total saturated	16.2	g
Energy	2222	kJ	Fatty acids, total monounsaturated	9.2	g
Energy From Fat	243	kcal	Fatty acids, total Polyunsaturated	1.2	g
Protein	5	g	Fatty acids, Total Trans	0.0	g
Total lipid (fat)	27	g	Cholesterol	1.3	mg
Ash	1	g	Phytosterols	0.0	mg
Carbohydrate, by difference	67	g			
Fiber, total dietary	7	g			
Sugars, total	56	g			
Sucrose	52	g			
Vitamins		Units	Minerals		Units
Vitamin C, Ascorbic Acid	0.0	mg	Calcium, Ca	33.2	mg
Thiamin	0.0	mg	Iron, Fe	7.3	mg
Riboflavin	0.1	mg	Magnesium, Mg	111.6	mg
Niacin	0.4	mg	Phosphorus, P	169.4	mg
Pantothenic Acid	0.8	mg	Potassium, K	402.7	mg
Vitamin B-6	0.0	mg	Sodium, Na	5.1	mg
Folate, total	0.0	mcg	Zinc, Zn	1.6	mg
Folic acid	0.0	mcg	Copper, Cu	0.8	mg
Folate, food	0.0	mcg	Manganese, Mn	0.0	mg
Vitamin B-12	0.0	mcg	Selenium, Se	0.0	mcg
Vitamin A, IU	22.1	IU			
Retinol	6.0	mcg			
Vitamin E (alpha-tocopherol)	5.9	mg			
Vitamin D	0.0	mcg			
Vitamin K (phylloquinone)	0.0	mcg			