

# PRODUCT SPECIFICATION

# PAT-70DCH

PS-PA-0301 Rev 05

## Description

Patissier Artisan 70% Dark Chocolate

## Composition

Cocoa Mass, Sugar, Cocoa Butter, Cocoa Powder, Emulsifier: Sunflower Lecithin (E322), Natural Vanilla Flavour

## Special Labelling

May contain traces of Milk, Soy, Tree nuts & Wheat (containing gluten).

## Allergen Information

None

## Form & Packaging


Buttons, (2.5kg x 6 packs) in stand up pouch with corrugated carton box  
 Buttons, 5kg in corrugated carton box with inner polyethylene liner  
 Block, (2.5kg x 10 blocks) in metallised plastic with corrugated carton box  
 Neapolitans, wrapped in aluminum foil and laminated paper, (2kg x 8 boxes) in corrugated carton box

## Shelf Life & Storage Condition

24 months from manufacturing date.  
 Temperature 15-20°C/59 - 68°F. Relative humidity 70% max.  
 Protected from air and light; keep in an odourless environment.

## Application

For Mousse, Moulding & Enrobing

Fluidity	Fat Content	Moisture Content
	40 ± 2 %	1% max

Microbiological Information	Specification Limit
Total Plate Count	5,000 cfu/g max.
Yeast	50 cfu/g max.
Mould	50 cfu/g max.
<i>Enterobacteriaceae</i>	< 5 cfu/g
<i>E.coli/Coliform</i>	< 5 cfu/g
<i>Staphylococcus aureus</i>	< 5 cfu/g
<i>Salmonella</i>	Negative/250g

End Product Specifications Compliance to Food Regulations (Singapore)

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## NUTRITIONAL INFORMATION (calculated)

Per 100g

Typical		Units	Lipids		Units
Energy	588	kcal	Fatty acids, total saturated	24.9	g
Energy	2461	kJ	Fatty acids, total monounsaturated	13.8	g
Energy From Fat	360	kcal	Fatty acids, total Polyunsaturated	1.7	g
Protein	9	g	Fatty acids, Total Trans	0.1	g
Total lipid (fat)	40	g	Cholesterol	1.2	mg
Ash	2	g	Phytosterols	0.0	mg
Carbohydrate, by difference	48	g			
Fiber, total dietary	11	g			
Sugars, total	30	g			
Sucrose	29	g			
Vitamins		Units	Minerals		Units
Vitamin C, Ascorbic Acid	0.3	mg	Calcium, Ca	67.5	mg
Thiamin	0.0	mg	Iron, Fe	12.1	mg
Riboflavin	0.1	mg	Magnesium, Mg	164.8	mg
Niacin	0.6	mg	Phosphorus, P	348.1	mg
Pantothenic Acid	0.3	mg	Potassium, K	630.1	mg
Vitamin B-6	0.0	mg	Sodium, Na	8.2	mg
Folate, total	0.0	mcg	Zinc, Zn	1.9	mg
Folic acid	4.1	mcg	Copper, Cu	1.0	mg
Folate, food	0.0	mcg	Manganese, Mn	0.3	mg
Vitamin B-12	0.0	mcg	Selenium, Se	0.0	mcg
Vitamin A, IU	14.8	IU			
Retinol	2.0	mcg			
Vitamin E (alpha-tocopherol)	7.7	mg			
Vitamin D	0.0	mcg			
Vitamin K (phylloquinone)	0.0	mcg			